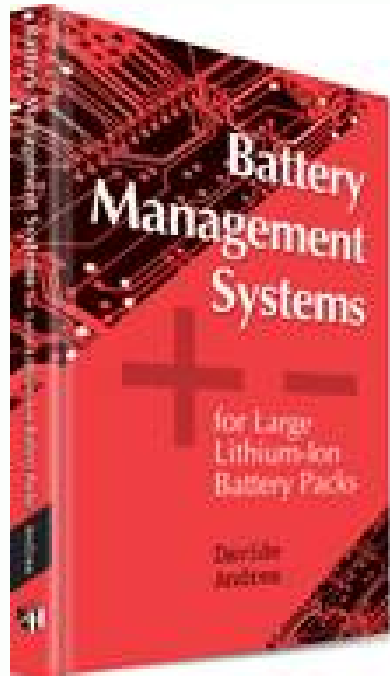


Li-Ion Myth-Buster



Poking holes into
some common beliefs
about Li-Ion cells
and Li-Ion BMSs.

Davide Andrea
Elithion - Electronics for Lithium Ion

EXTRA! EXTRA!

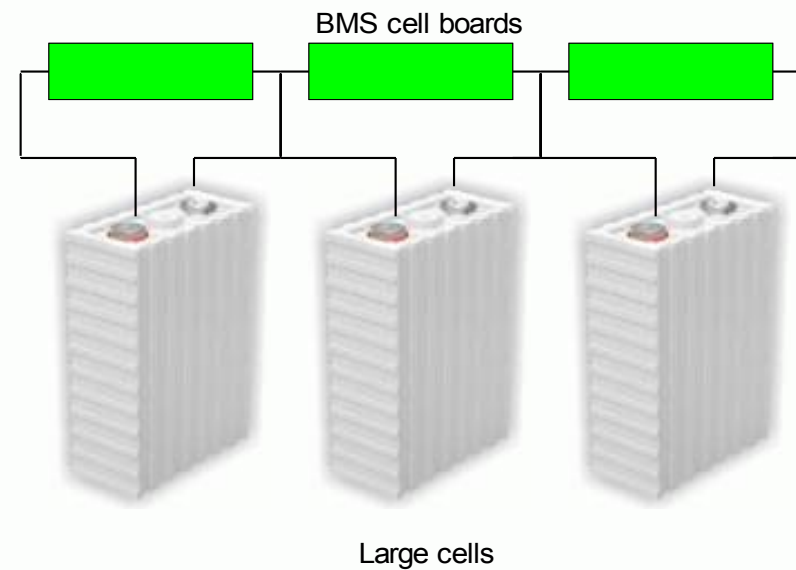
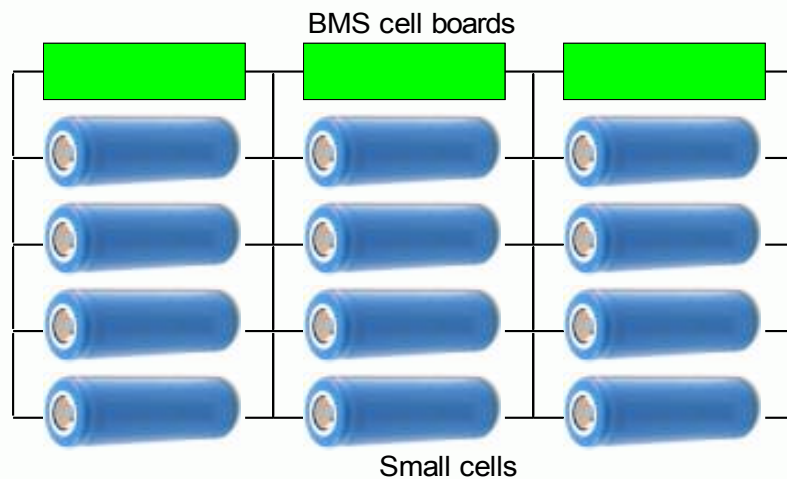
As heard this morning:

"With few large format cells,
each cell is monitored.

With many small format cells,
monitoring each cell is
impractical."

EXTRA! EXTRA!

The same BMS will work equally well with both formats.



FALSE

Myths

- A) Cells
- B) Batteries
- C) BMS
- D) Balancing

A: Cell myths

Group A: Myths about Li-Ion cells

- Cell capacity myths
- Cell swelling myths

Charge efficiency

Myth A1:

"A cell puts out less charge than you put into it"



FALSE

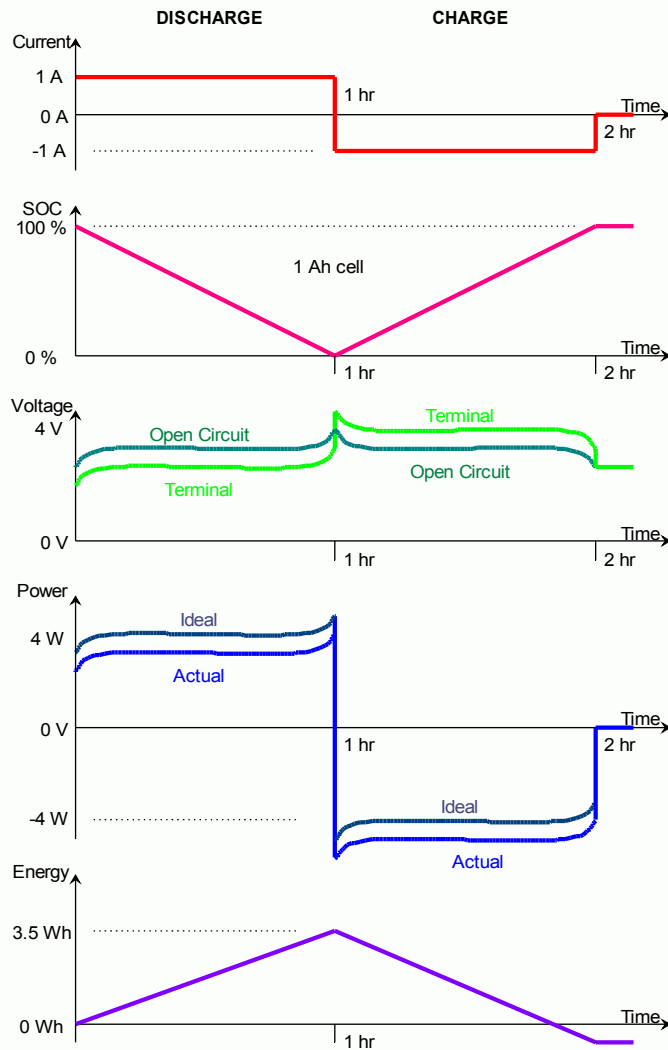
Charge efficiency

Li-Ion charge efficiency = **100 %**:

Every electron that goes in
can come back out

(Though, energy efficiency is $< 100 \%$)

Charge efficiency



1 A in for 1 hour, 1 A out for 1 hour

SOC: 100 %, to 0 %, back to 100 %:
charge efficiency is 100 %

Charge voltage is higher than
OCV, lower during discharge

Charge power is more than
discharge power

Energy doesn't go back down to 0:
energy efficiency is < 100 %

Capacity vs rate

Myth A2:

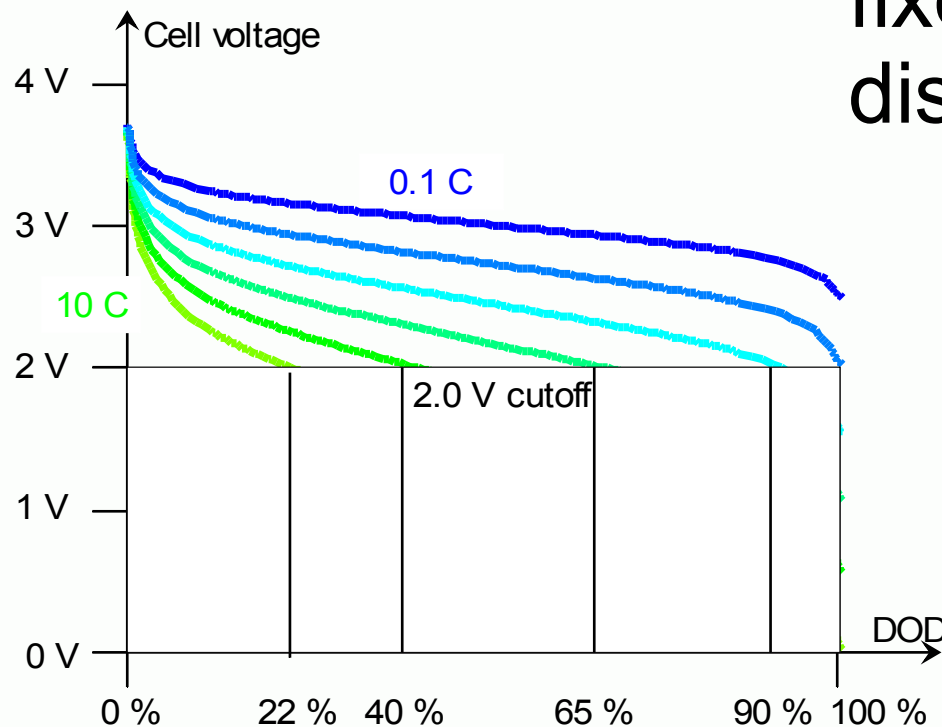
"Cell capacity depends on rate of discharge"



FALSE

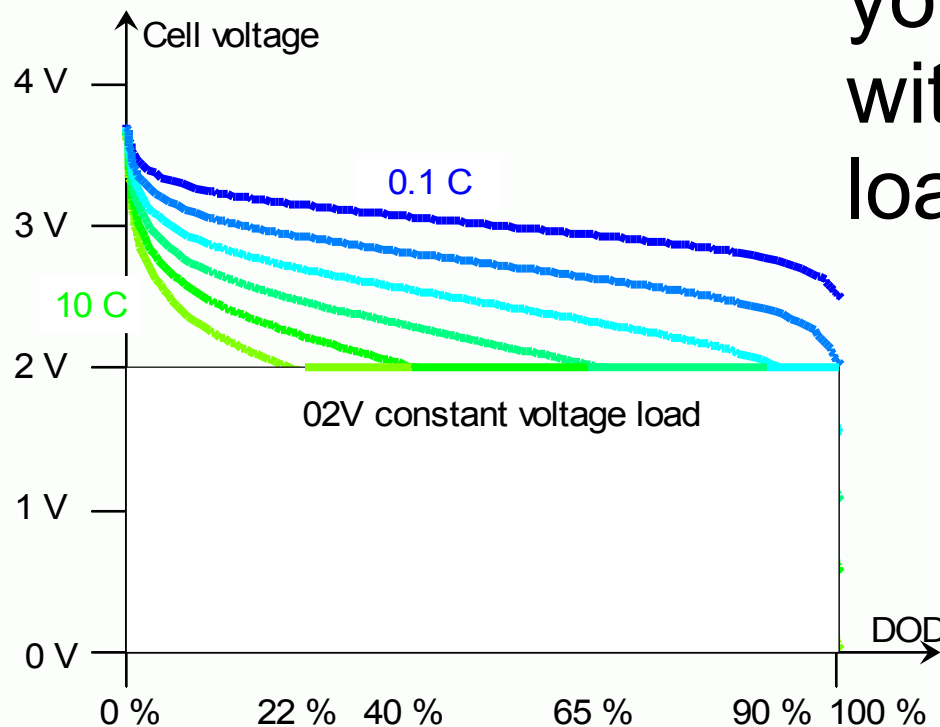
Capacity vs rate

Yes, at high discharge a fixed cutout will stop discharge sooner



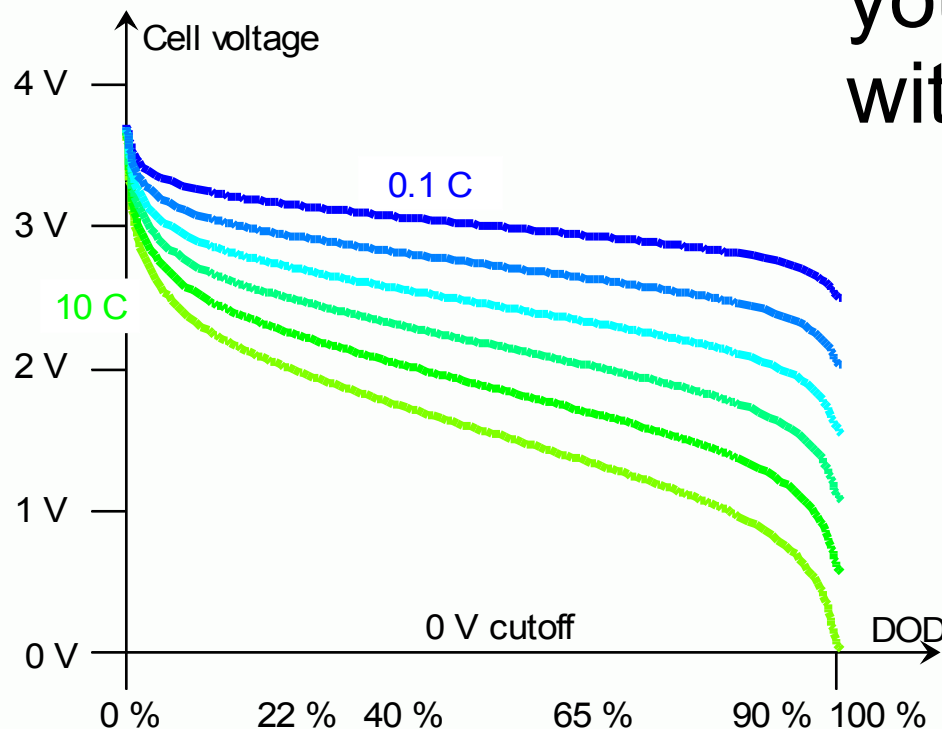
Capacity vs rate

But the rest is still there;
you can still get it out,
with a constant voltage
load.



Capacity vs rate

But the rest is still there;
you can still get it out,
with a lower cutout



Capacity vs cycles

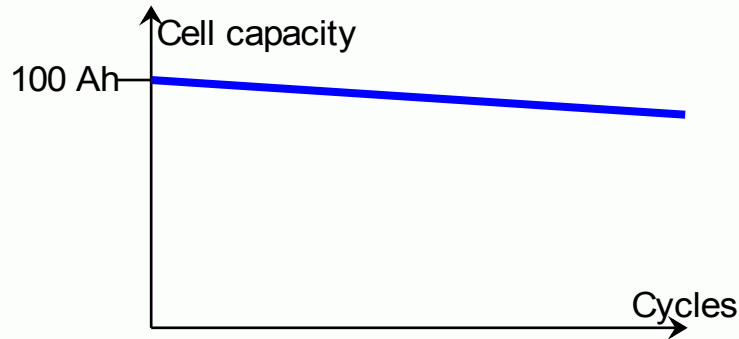
Myth A3:

"Cell capacity decreases
with number of cycles"

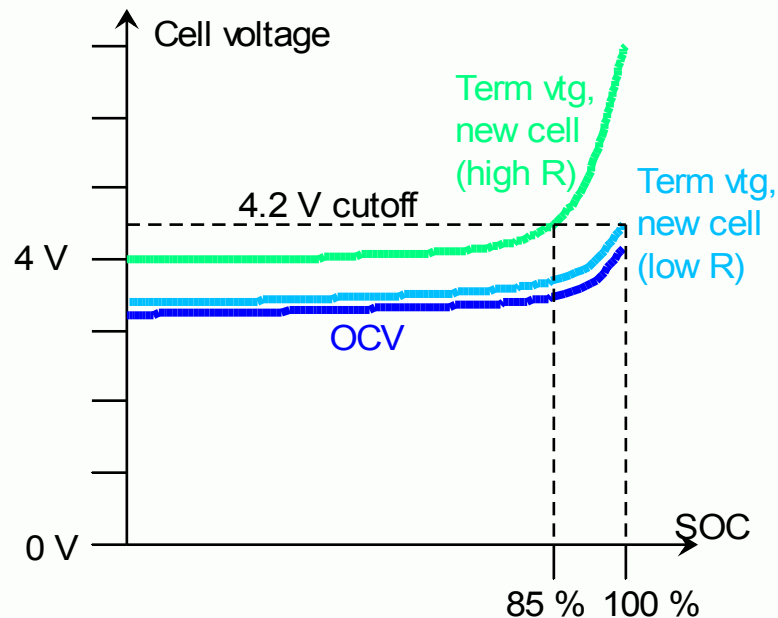


MIX

Capacity vs cycles



Degradation =
capacity loss



Higher resistance
+ fixed cutoffs =
unused capacity

C: BMS myths

Group C: "I don't need a BMS" myths

- Cutoff myth
- Small SOC range myth
- Extra cells myth

No BMS: I use a cutoff

C1: "I don't need a BMS
my charger has a high voltage limit"

C2: "I don't need a BMS
my load has a low voltage cut-off"



FALSE



FALSE

No BMS: I use a cutoff

There's no way of knowing the state of individual cells from the pack voltage.

13.2 V_{tot}



13.2 V_{tot}



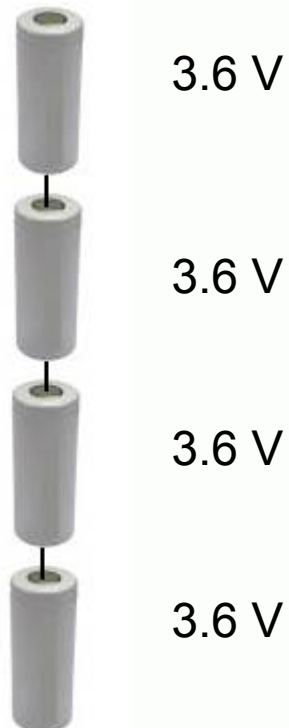
13.2 V_{tot}



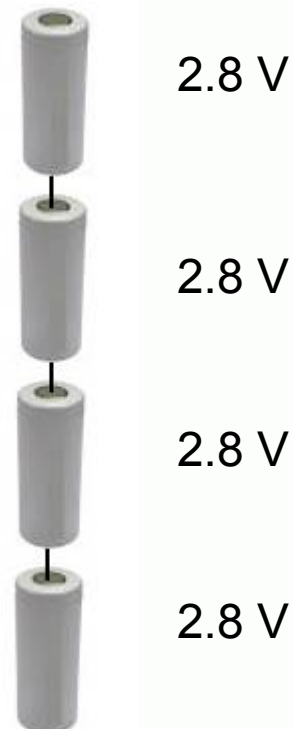
No BMS: I use a cutoff

Top balancing won't help

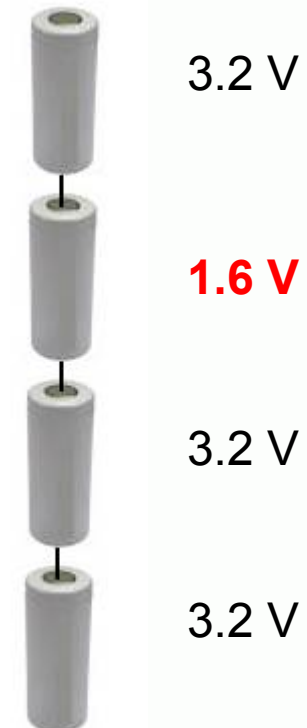
Fully charged,
Top balanced
14.4 V_{tot}



Discharged.
All same capacity
11.2 V_{tot} = LV cutoff



Discharged.
One has low capacity
11.2 V_{tot} = LV cutoff



No BMS: I use a cutoff



Yes: a CCCV will protect a top-balanced pack: when the pack voltage is at the max, all the cell voltages will be equally at the max.



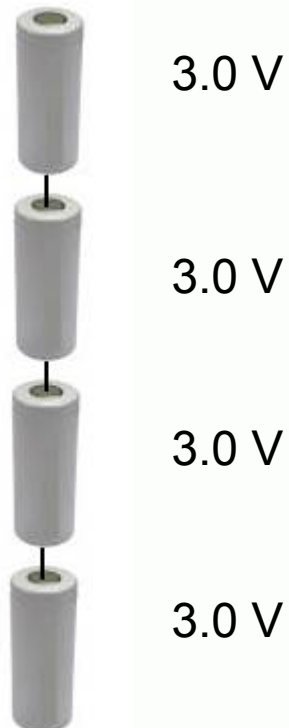
However, when discharging without a BMS, the voltage of the least capacity cell will drop too far and be damaged.

No BMS: I use a cutoff

Bottom balancing won't help

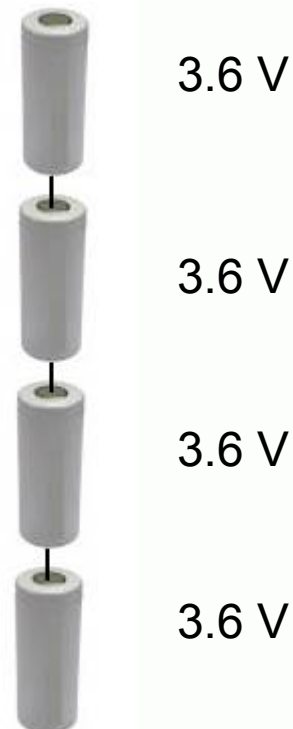
Fully discharged,
Bottom balanced

12.0 V_{tot}



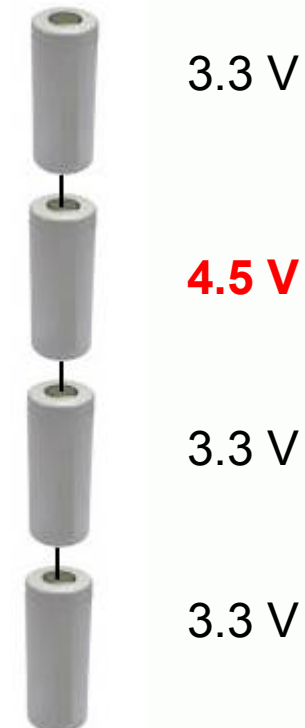
Charged.
All same capacity

14.4 V_{tot} = Charger CV



Charged.
1 has low capacity

14.4 V_{tot} = Charger CV



No BMS: I use a cutoff



Yes: a LV cutoff will protect a bottom-balanced pack: when the pack voltage is low, all the cell voltages will be equally low.



However, when charging without a BMS, the voltage of the least capacity cell will go too high.

And that's a fire danger!

No BMS: I mind the SOC

Myth #C3:

**"I'll won't use
the entire SOC range,
so I don't need a BMS"**



FALSE

Nice and easy: no BMS

The assumptions are that:

- 1) The pack SOC is known
- 2) All the cells are at that same SOC

Not so.

Without a BMS, the pack SOC is not known (and even a BMS doesn't always know the SOC)

More cells: no BMS

Myth #C4:
"Extra cells
are cheaper
than a BMS"



FALSE

More cells: no BMS

The assumption is that a pack without a BMS will simply slowly degrade. So, instead of buying a \$ 1000 BMS, I'll buy 10 extra cells.

Not so.

A SINGLE overcharge or over-discharge event can kill a cell. And it will keep on happening after you replace that cell.

D: Balancing myths

Group D: Myths about cell balancing

- Balance purpose myths
- Balance point myths

Balancing purpose

D1: "Balancing protects a battery"

D2: "Balancing compensates for variations in cell capacity"



FALSE



FALSE

Balancing purpose

The point of balancing is to maximize battery capacity.

Balancing brings all the cells to the same SOC at ONE point.

The SOC is balanced.

Bottom balancing

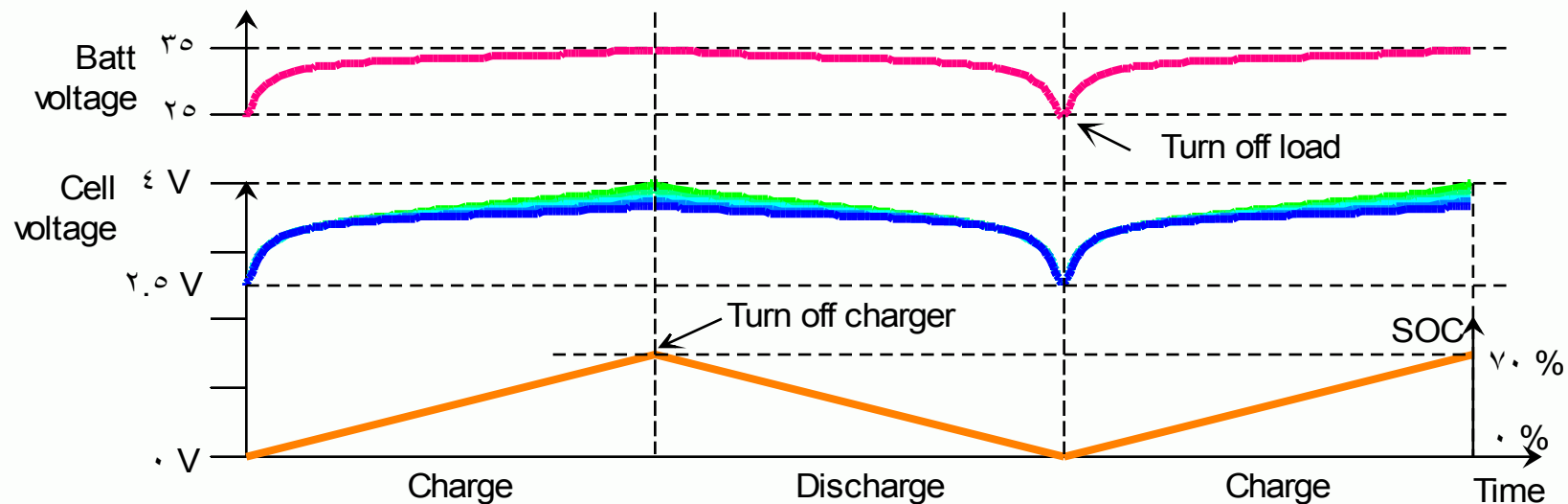
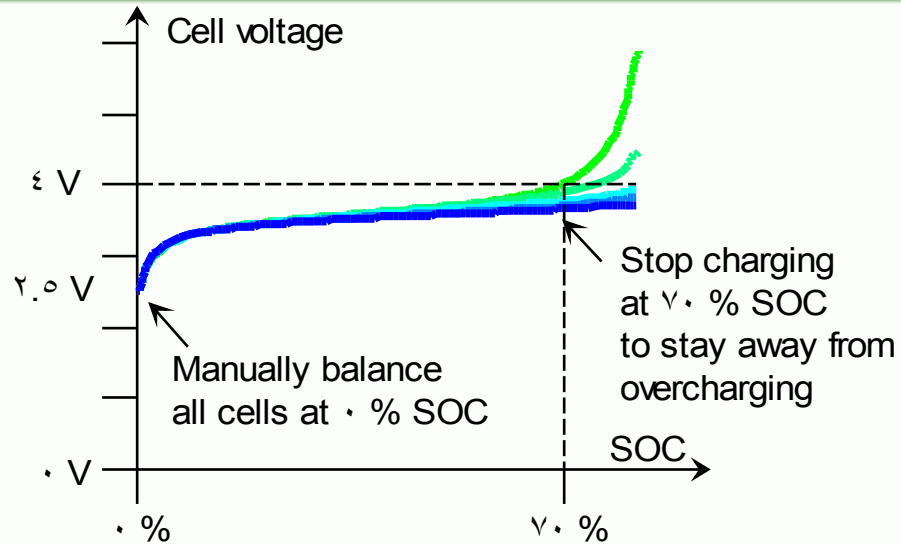
Myth D4:
"Bottom balancing
protects the cells"



MIX

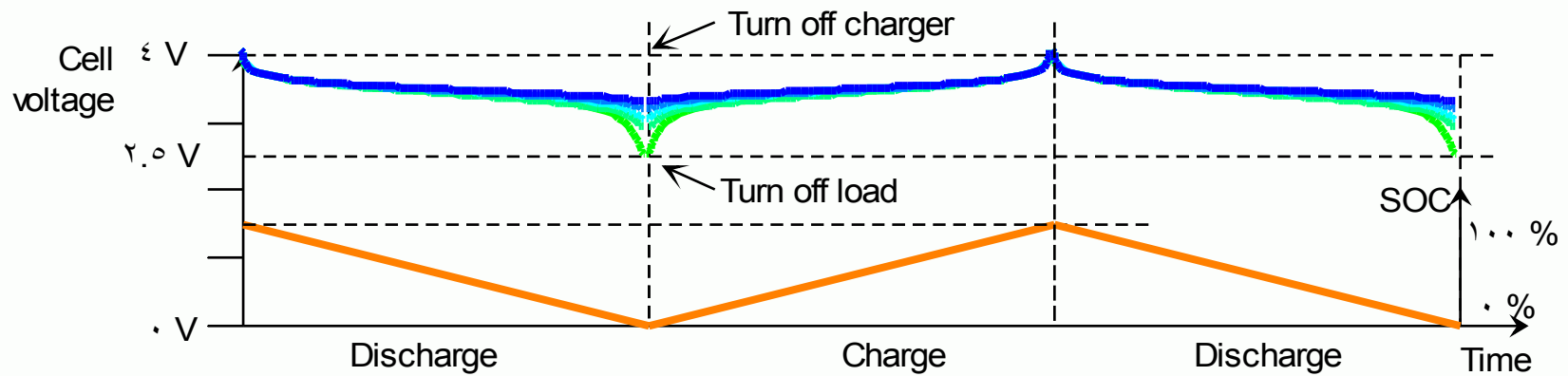
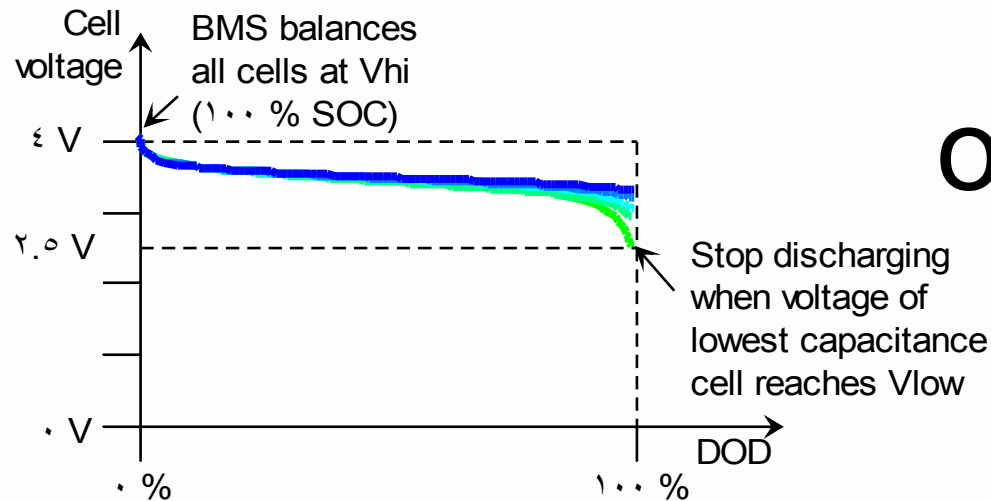
Bottom balancing

No BMS &
limited charge:
bottom balance
may work

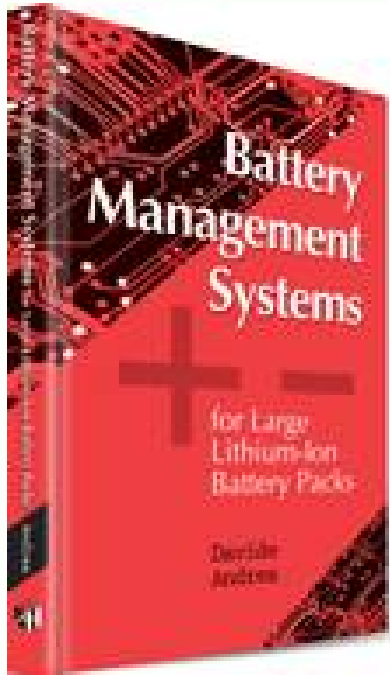


Bottom balancing

Otherwise,
only top balance
makes sense



Thank you



"Battery Management Systems for
Large Lithium Ion Battery Packs"
Davide Andrea

book.LilonBMS.com

elithion.com